DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION



Page 1 of 2 ATTORNEY'S DOCKET NO. TH1890 02 (US)

As a below named inventor, I hereby declare that:

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My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled PROCESS FOR PRODUCTION OF ESSENTIALLY CHLORIDE-FREE CALCIUM SULFONATE the specification of which is attached hereto unless the following box is checked:

was filed on April 15, 2004 as United States Application Number or PCT International Application

Number 10/824,785 and wa	s amended on	(if applicable).	
I hereby state that I have reviewed ar by any amendment referred to above		above-identified specification, including	g the claims, as amended
I acknowledge the duty to disclose in	formation which is material to pa	atentability as defined in 37 CFR § 1.56	ı .
certificate, or § 365(a) of any PCT In below and have also identified below International application having a filing	nternational application which de low by checking the box, any foing date before that of the application	or § 365(b) of any foreign application(sesignated at least one country other than oreign application for patent or inventation on which priority is claimed.	the United States, listed tor's certificate, or PCT Priority
PRIOR FOREIGN APPLICATION(S))		Not Claimed
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR FILED	
I hereby claim the benefit under 35 U	J.S.C. § 119(e) of any United Sta	tes provisional application(s) listed belo	ow.
APPLICATION SERIAL NO.		FILING DATE	
APPLICATION SERIAL NO.		FILING DATE	
designating the United States, listed	below and insofar as the subject	s application(s) or § 365(c) of any PCT t matter of each of the claims of this apmanner provided by the first paragraph	plication is not disclosed

acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONED
10/417,788	April 17, 2003	Pending
APPLICATION SERIAL NO.	FILING DATE	STATUS-PATENTED, PENDING, ABANDONED

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

TIMESTICAL CITIES COMMODICE			
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Yukiko Iwata	Attorney	35,748	(713) 241-5593
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241-3716

Revised June 1995

SEND CORRESPONDENCE TO:

Yukiko Iwata c/o Shell Oil Company **Intellectual Property** P.O. Box 2463 Houston, TX 77252-2463

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO. TH1890 02 (US)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)	
Abraham Robert DE KRAKER	
INVENTOR'S SIGNATURE	DATE SIGNED
Bolode Krokn	Aug 4,2004
	1149 7, 2001
RESIDENCE 711 Company Long Sugar Lond Toyog 77470	Canadian
711 Cannon Lane, Sugar Land, Texas 77479 POST OFFICE ADDRESS	Canadian
711 Cannon Lane, Sugar Land, Texas 77479	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
Steven Allen HOLMES	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
Steven Allen Huhnes	Am 4, 2004
RESIDENCE	CITIZENSHIP
18123 Oakhampton, Houston, Texas 77084	United States
POST OFFICE ADDRESS	
18123 Oakhampton, Houston, Texas 77084	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
Krishna Rangraj KAUSHIK	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
11002 April Way, Houston, Texas 77024	United States
POST OFFICE ADDRESS	Cinted States
11002 April Way, Houston, Texas 77024	
11002 April Way, Houston, Texas 77024	
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)	
FOLIDAM DIVINITADIO NOVO MINIS	D. ATTE GLOVIED
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
POST OFFICE ADDRESS	
FULL NAME OF FIFTH I JOINT INVENTOR, IF ANY (given name, family name)	
FIFTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
POST OFFICE ADDRESS	

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I ackno	wledge the duty to disclose i	nformation which is material to pa	atentability as defined in 37 CFR § 1.56.	
certific below	ate, or § 365(a) of any PCT	International application which de low by checking the box, any for	or § 365(b) of any foreign application(s) esignated at least one country other than oreign application for patent or inventor	the United States, listed
			ation on which priority is claimed.	Priority Not Claimed
PRIOR	FOREIGN APPLICATION(S CATION NUMBER		DAY/MONTH/YEAR FILED	Priority Not Claimed
PRIOR	FOREIGN APPLICATION(S	S)		•
APPLIO	S FOREIGN APPLICATION(S CATION NUMBER CATION NUMBER	COUNTRY COUNTRY	DAY/MONTH/YEAR FILED	Not Claimed
PRIOR APPLIO APPLIO	S FOREIGN APPLICATION(S CATION NUMBER CATION NUMBER	COUNTRY COUNTRY	DAY/MONTH/YEAR FILED DAY/MONTH/YEAR FILED	Not Claimed

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s) or § 365(c) of any PCT International application designating the United States, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

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Yukiko Iwata	Attorney	35,748	(713) 241-5593
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Revised June 1995

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THE NAME OF COLUMN OF THE PROPERTY OF COLUMN OF THE PROPERTY O	
FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name) Abraham Robert DE KRAKER	
INVENTOR'S SIGNATURE	DATE SIGNED
INVENTOR 3 SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
711 Cannon Lane, Sugar Land, Texas 77479	Canadian
POST OFFICE ADDRESS	Canadian
711 Cannon Lane, Sugar Land, Texas 77479	
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FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
Steven Allen HOLMES	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
18123 Oakhampton, Houston, Texas 77084	United States
POST OFFICE ADDRESS	
18123 Oakhampton, Houston, Texas 77084	
FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)	
Krishna Rangraj KAUSHIK	·
THIRD INVENTOR'S SIGNATURE	, DATE SIGNED
	7/28/04
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RESIDENCE 11002 April Way, Houston, Texas 77024	CITIZENSHIP United States
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